



Nifec, Inc.

ISO 9001:2015 Registered Company
MADE IN U.S.A.

**QUALITY ASSURANCE
EDGE GRIND WHEEL**

CUSTOMER : MEGA EPITECH	NIFEC P/N : EG50-30-20-600
CUSTOMER ORDER# : 840/40699524/01901	Year Manufactured : 2019
	INSPECTION DATE : June 13, 2019

THIS IS TO CERTIFY THAT THE (10) PIECES OF EDGE GRINDING WHEELS HAVE THE FOLLOWING SPECIFICATIONS:

• MATERIAL	=	STAINLESS STEEL
• WHEEL O.D.	=	50.0mm (± 0.3) OR 1.969" (± 0.01)
• WHEEL I.D.	=	10.0mm (+ 0.025/ -0.003) OR 0.394" (+ 0.001 - 0.000)
• WHEEL THICKNESS	=	4.00mm (± 0.07) OR 0.157" (± 0.002)
• GROOVE DEPTH	=	1.00mm (±0.15) OR 0.039" (±0.006)
• GROOVE ANGLE	=	20° (± 1)
• DIAMOND SIZE	=	600 MESH
• GROOVE DIAMETER (D)	=	MM(±0.050mm) 0.762mm
		IN (±0.002") 0.030"
• GROOVE RADIUS (R)	=	MM(±0.025mm) 0.381mm
		IN (±0.001") 0.015"
• NIFEC PART #	=	EG50-30-20-600
• QUANTITY (pieces)	=	10
• BATCHES	=	L0111 (#: 31-32)
		L0325 (#: 01-04, 23-26)

OUR TEAM HAS INSPECTED THESE WHEELS AND TO THE BEST OF OUR KNOWLEDGE THEY ARE FREE FROM ANY DEFECTS IN MATERIAL & WORKMANSHIP. OUR TEAM ASSURES THAT EACH WHEEL CONFORMS TO THE SPECIFICATIONS MENTIONED ABOVE.

MOREOVER, THESE WHEELS MEET THE SPECIFICATIONS OF MEGA EPITECH.

INSPECTED BY: <u>G. Terriogan</u> QUALITY INSPECTOR	APPROVED BY: <u>Arman Qian</u> QUALITY ASSURANCE MANAGER
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ATTACHED DOCUMENTS:

- 1) WHEEL DRAWING #: EG50